

Cutting capacity

Model	2004	3004	4004	6004	2006	3006	4006	6006	2010	3010	4010	6010	3012	4012	6012	unity
Maximum thickness for S275 mild steel	4	4	4	4	6	6	6	6	10	10	10	10	12,5	12,5	12,5	mm
Maximum thickness for AISI304 stainless steel	3	3	3	3	4	4	4	4	7	7	7	7	8	8	8	mm
Nominal cutting length	2000	3000	4000	6000	2000	3000	4000	6000	2000	3000	4000	6000	3000	4000	6000	mm
Maximum cutting length	2050	3050	4100	6100	2050	3050	4100	6100	2050	3050	4100	6100	3050	4100	6100	mm
Minimum remaining strip	45	45	45	45	50	50	50	50	60	60	60	60	70	70	70	mm
Y stroke	100	150	200	230	100	150	200	N/A	160	160	210	N/A	160	210	N/A	mm

Blades

Model	2004	3004	4004	6004	2006	3006	4006	6006	2010	3010	4010	6010	3012	4012	6012	unity
Height x length	50x12	50x12	50x12	50x12	60x12	60x12	60x12	60x12	80x20	80x20	80x20	80x20	80x20	80x20	80x20	mm
Total length	2100	3100	4200	6200	2100	3100	4200	6200	2100	3100	4200	6200	3100	4200	6200	mm
Upper blade segments	1x2100	2x1550	2x2100	4x1550	1x2100	2x1550	2x2100	4x1550	1x2100	2x1550	2x2100	4x1550	2x1550	2x2100	4x1550	mm
Lower blade segments	1x2100	2x1550	2x2100	4x1550	1x2100	2x1550	2x2100	4x1550	1x2100	2x1550	2x2100	4x1550	2x1550	2x2100	4x1550	mm

Blank holders

Model	2004	3004	4004	6004	2006	3006	4006	6006	2010	3010	4010	6010	3012	4012	6012	unity
Quantity	12	17	22	32	12	17	22	32	12	16	22	32	16	22	32	n°
Clearance between holder and bench	13	13	13	13	14	14	14	14	19	19	19	19	25	25	25	mm
Diameter contacting the sheet	49	49	49	49	49	49	49	49	49	49	49	49	56	56	56	mm
Interior diameter	25	25	25	25	25	25	25	25	30	30	30	30	35	35	35	mm

Dimensions and generic data

Model	2004	3004	4004	6004	2006	3006	4006	6006	2010	3010	4010	6010	3012	4012	6012	unity
Height	1900	1900	2050	2500	2300	1900	2050	2700	2050	2050	2200	2850	2150	2300	2700	mm
Width	2700	3700	4700	6700	2700	3700	4700	6700	2850	3850	4850	6700	3850	4850	6850	mm
Depth	3650	3650	3650	3900	3650	3650	3650	3900	4200	4200	4200	4200	4300	4300	4400	mm
Workbench height	900	900	900	1050	900	900	900	1050	950	950	950	1100	950	950	1100	mm
Workbench height with Anti-torsion	950	950	950	1100	950	950	950	1100	1000	1000	1000	1100	1000	1000	1100	mm
Weight	4,5	6	9	18,5	6,5	8	11,5	20	N/A	12	18	30	14	19	37	t
Oil tank capacity	110	110	110	140	110	110	110	140	170	170	170	210	210	400	400	l
Oil tank capacity with high-speed package	140	140	140	N/A	140	140	140	N/A	210	210	210	N/A	270	N/A	N/A	l